

Safety Data Sheet



Revision Number: 008.0

Issue date: 12/02/2025

1. IDENTIFICATION

Product name: LOCTITE EIF 1000 KA known as Isostrate 6.05 x 0.75
IDH number: 995428
Product type/ Recommended use: Phase Change Thermal Interface Material (PCTIM)
Item number: KA-605-075
Restriction of Use: None identified
Region: United States
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067
Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: H315+H320 - CAUSES SKIN AND EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2B

PICTOGRAM(S)



Precautionary Statements

Prevention: P264 - Wash affected area thoroughly after handling.
P280 - Wear protective gloves.
Response: P302+P352 - IF ON SKIN: Wash with plenty of water.
P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 - If skin irritation occurs: Get medical attention.
P337+P313 - If eye irritation persists: Get medical attention.
P362+P364 - Take off contaminated clothing and wash it before reuse.
Storage: Not prescribed
Disposal: Not prescribed

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Polyimide polymer	Proprietary	60 - 80
Zinc oxide	1314-13-2	10 - 30

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	Move to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. If symptoms develop and persist, get medical attention.
Skin contact:	Remove contaminated clothing and footwear. Immediately flush skin with plenty of water (using soap, if available). If symptoms develop and persist, get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
Eye contact:	Immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. If symptoms develop and persist, get medical attention.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Treat symptomatically and supportively.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide. Water may be an ineffective extinguishing medium.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Do not allow run-off from fire fighting to enter drains or water courses. Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Ensure adequate ventilation. Remove all sources of ignition. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Wear suitable protective clothing, gloves and eye/face protection. If product is spilled in the solid state, pick up and place in an appropriate waste disposal container. If product is spilled in the molten state, allow product to solidify before scraping up and disposing of in an appropriate waste disposal container. Avoid dust formation.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Wear suitable protective clothing, safety glasses and gloves. When using do not eat, drink or smoke. Refer to Section 8. Avoid contact with eyes, skin and clothing. Avoid breathing vapors or mists of this product. Do not taste or swallow. Keep container closed. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 40 °C (104°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Paraffin waxes and Hydrocarbon waxes	2 mg/m ³ TWA Fume.	None	None	None
Zinc oxide	2 mg/m ³ TWA Respirable fraction. 10 mg/m ³ STEL Respirable fraction.	5 mg/m ³ PEL Fume. 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 15 mg/m ³ TWA Total dust. 5 mg/m ³ TWA Respirable fraction. 15 MPPCF TWA Respirable fraction. 50 MPPCF TWA Total dust.	None	None
Petrolatum	5 mg/m ³ TWA Inhalable fraction.	5 mg/m ³ PEL Mist.	None	None

Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Eye/face protection:	Safety goggles or safety glasses with side shields. Safety showers and eye wash stations should be available.
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid, (coated polyimide film)
Color:	White, Tan
Odor:	Odourless / Odorless
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	< 1 hPa (20 °C (68°F))
Boiling point/range:	> 200 °C (> 392°F)
Melting point/ range:	60 °C (140°F) Decomposes.
Melting point/ range:	60 °C (140°F) (coating compound)
Melting point/ range:	650 °C (1,202°F) (polyimide film)
Density/Relative density:	1.4
Relative vapor density:	Not applicable, Product is a solid
Flash point:	221 °C (429.8 °F) Cleveland open cup; (coating compound)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not available.
VOC content:	0 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not applicable, Product is not powder.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Oxides of nitrogen. Hydrocarbons.
Incompatible materials:	Strong oxidizing agents. Acids. Alkalis. Halogenated compounds.
Reactivity:	Not available.
Conditions to avoid:	Heat, flames, sparks and other sources of ignition. Exposure to sunlight. Store away from incompatible materials.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	Inhalation of processing fumes may be harmful. Inhalation of high levels of zinc oxide may cause metallic taste, cough, fever, chills, headache, dizziness, tightness of the chest, nausea, and vomiting (metal fume fever). May cause respiratory tract irritation.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected to be harmful by ingestion. Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s
Polyimide polymer	None
Zinc oxide	Oral LD50 (Mouse) = 7,950 mg/kg Oral LD50 (Rat) = > 5 g/kg Inhalation LC50 (Rat, 4 h) = > 5,700 mg/m3

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Polyimide polymer			
Zinc oxide	Irritant		Blood Gastrointestinal Immune system Kidney Metabolic Nervous System Pancreas Respiratory Skin

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Polyimide polymer	No	No	No
Zinc oxide	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Environmentally hazardous substance, solid, n.o.s. (Zinc oxide)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III

Water Transportation (IMO/IMDG)

Proper shipping name:	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Zinc oxide)
Hazard class or division:	9
Identification number:	UN 3077
Packing group:	III
Marine pollutant:	Zinc oxide

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	Please refer to the GHS classification in Section 2
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Zinc oxide (CAS# 1314-13-2).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer.

Canada Regulatory Information

CEPA DSL/NDSL Status:	All components are listed on or are exempt from listing on the Canadian Domestic Substances List.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: This Safety Data Sheet contains changes from the previous version in Section(s): 2,3,4,5,6,7,8,10

Prepared by: Product Safety and Regulatory Affairs

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