



Revision Number: 005.1

Issue date: 02/02/2026

1. IDENTIFICATION

Product name: LOCTITE ABLESTIK XCE 3104XL
known as ECCOBOND XCE3104XL
(150g)
Product type/ Recommended use: Conductive Epoxy

IDH number: 1189150

Restriction of Use: None identified

Region: United States

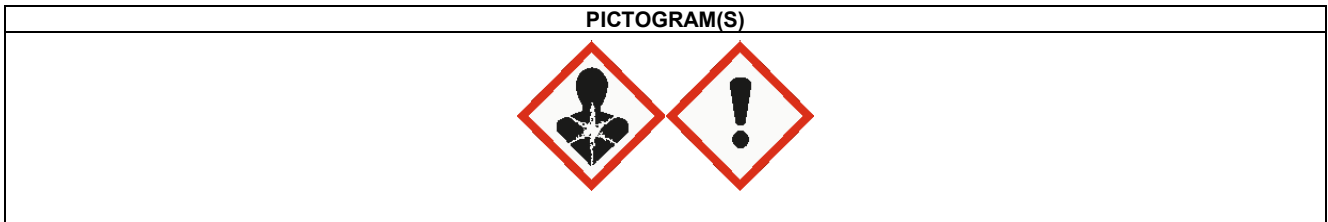
Company address: Henkel Corporation
One Henkel Way
Rocky Hill, Connecticut 06067

Contact information:
Telephone: +1 (860) 571-5100
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
MEDICAL EMERGENCY Phone: Poison Control Center
1-877-671-4608 (toll free) or 1-303-592-1711
TRANSPORT EMERGENCY Phone: CHEMTREC
1-800-424-9300 (toll free) or 1-703-527-3887
Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW	
DANGER:	H315 - CAUSES SKIN IRRITATION. H317 - MAY CAUSE AN ALLERGIC SKIN REACTION. H319 - CAUSES SERIOUS EYE IRRITATION. H360 - MAY DAMAGE FERTILITY OR THE UNBORN CHILD.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A
SKIN SENSITIZATION	1
REPRODUCTIVE TOXICITY	1B



Precautionary Statements

- Prevention:**
 - P201 - Obtain special instructions before use.
 - P202 - Do not handle until all safety precautions have been read and understood.
 - P261 - Avoid breathing mist/vapours.
 - P264 - Wash affected area thoroughly after handling.
 - P272 - Contaminated work clothing should not be allowed out of the workplace.
- Response:**
 - P280 - Wear protective gloves, clothing, eye and face protection.
 - P302+P352 - IF ON SKIN: Wash with plenty of water.
 - P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 - P308+P313 - IF exposed or concerned: Get medical attention.
 - P333+P313 - If skin irritation or rash occurs: Get medical attention.
 - P337+P313 - If eye irritation persists: Get medical attention.
 - P362+P364 - Take off contaminated clothing and wash it before reuse.
- Storage:**
 - P405 - Store locked up.
- Disposal:**
 - P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

Other hazards Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Silver	7440-22-4	60 - 80
Epichlorohydrin-4,4'-isopropylidene diphenol resin	25068-38-6	5 - 10
Bisphenol-F Epichlorhydrin resin	9003-36-5	5 - 10
4,4'-(1-Methylethylidene) bisphenol reaction products with (Chloromethyl) oxirane, 2-methyl-1H-imidazole, (phenoxyethyl) oxirane, p	134091-76-2	1 - 5
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	68002-42-6	1 - 5
Quinolin-8-ol	148-24-3	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

First Aid Measures by likely routes of exposure

Inhalation:	If not breathing, give artificial respiration. If breathing is difficult, oxygen should be administered by qualified personnel. Move to fresh air. If symptoms persist, seek medical advice.
Skin contact:	Rinse with running water and soap. Remove contaminated clothing and shoes. If symptoms develop and persist, get medical attention. Wash contaminated clothing before reuse. Thoroughly clean shoes before reuse. Discard any shoes or clothing items that cannot be decontaminated.
Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Seek medical attention immediately.
Ingestion:	Seek immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Most important symptoms and effects (acute and delayed):	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
Indication of any immediate medical attention / special treatment needed:	Not available.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Improper extinguishing agents:	Not available.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. Keep unnecessary personnel away.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat. In case of fire, keep containers cool with water spray. Do not allow run-off from fire fighting to enter drains or water courses.

Hazardous combustion products:

Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors. Oxides of nitrogen. Oxides of Metals in Section 3.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:

Do not allow product to enter sewer or waterways.

Clean-up methods:

Ensure adequate ventilation. Remove all sources of ignition. Keep unnecessary personnel away. Wear appropriate personal protective equipment. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up.

7. HANDLING AND STORAGE

Handling:

Use only with adequate ventilation. Remove all sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Wear suitable protective clothing, safety glasses and gloves. See Section 8 of the SDS for Personal Protective Equipment. When using do not eat, drink or smoke. Keep container closed.

Storage:

For safe storage, store at or below -40 °C (-40°F)
Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Store in a dry place. Avoid moisture. Keep away from heat, spark and flame. Store in original container until ready to use. Store away from incompatible materials identified in section 10. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Silver	0.1 mg/m3 TWA Dust and fume.	0.01 mg/m3 PEL (as Ag)	None	None

Engineering controls:

Use local ventilation if general ventilation is insufficient to maintain vapor concentration below established exposure limits.

Respiratory protection:

Use NIOSH approved respirator if there is potential to exceed exposure limit(s).

Eye/face protection:

Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.

Skin protection:

Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Silver
Odor:	Mild
Odor threshold:	Not available.
pH:	Not applicable
Vapor pressure:	< 0.1 mm hg None
Boiling point/range:	Not applicable
Melting point/ range:	-33 °C (-27.4 °F)
Density/Relative density:	3.5
Relative vapor density:	> 1.0

Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not determined
Solubility:	Insoluble Water
Partition coefficient n-octanol/water (logarithmic value):	Not determined
VOC content:	< 1 %
Dynamic viscosity:	Not available.
Kinematic viscosity:	Not available.
Particle characteristics:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing. Hazardous polymerization can occur with elevated temperatures.
Hazardous decomposition products:	Oxides of carbon. Phenolics. Toxic fumes. Irritating vapors. Oxides of nitrogen. Oxides of Metals in Section 3.
Incompatible materials:	Oxidizing agents. Acids. Bases. Halogenated compounds. Ammonia. Amines.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Likely routes of exposure:	Skin, Inhalation, Eyes, Ingestion
-----------------------------------	-----------------------------------

Potential Health Effects/Symptoms

Inhalation:	Inhalation of vapors or mists of the product may be irritating to the respiratory system. May cause respiratory tract irritation.
Skin contact:	Causes skin irritation. May cause allergic skin reaction. Argyria (a non-toxic, cosmetic blue-gray discoloration of the skin and mucous membranes that is irreversible).
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed. Ingestion can cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Hazardous Component(s)	LD50s and LC50s
Silver	Oral LD50 (Rat) = > 5,000 mg/kg Dermal LD50 (Rat) = > 2,000 mg/kg Inhalation LC50 (Rat, 4 h) = 750 µg/m3 Inhalation LC50 (Rat, 4 h) = > 5.16 mg/l
Epichlorohydrin-4,4'-isopropylidene diphenol resin	None
Bisphenol-F Epichlorohydrin resin	None
4,4'-(1-Methylethylidene) bisphenol reaction products with (Chloromethyl) oxirane, 2-methyl-1H-imidazole, (phenoxyethyl) oxirane, p	None
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	None
Quinolin-8-ol	Oral LD50 (Rat) = 1,200 mg/kg Oral LD50 (Mouse) = 20 g/kg

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Silver	Irritant	Allergen	Eyes Respiratory Skin
Epichlorohydrin-4,4'-isopropylidene diphenol resin	Irritant	Allergen	
Bisphenol-F Epichlorohydrin resin	Irritant	Allergen	
4,4'-(1-Methylethylidene) bisphenol reaction products with (Chloromethyl) oxirane, 2-methyl-1H-imidazole, (phenoxyethyl) oxirane, p			
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	Irritant	Allergen	
Quinolin-8-ol	Irritant	Allergen	Endocrine Eyes Gastrointestinal Kidney Liver Mutagen Nervous System

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silver	No	No	No
Epichlorohydrin-4,4'-isopropylidene diphenol resin	No	No	No
Bisphenol-F Epichlorohydrin resin	No	No	No
4,4'-(1-Methylethylidene) bisphenol reaction products with (Chloromethyl) oxirane, 2-methyl-1H-imidazole, (phenoxyethyl) oxirane, p	No	No	No
4,4'-Isopropylidenediphenol, oligomeric reaction products with 1-chloro-2,3-epoxypropane, reaction products with 2-methylimidazole	No	No	No
Quinolin-8-ol	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Follow all local, state, federal and provincial regulations for disposal.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s.
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
DOT Hazardous Substance(s): Silver

International Air Transportation (ICAO/IATA)

Proper shipping name: RQ, Environmentally hazardous substance, liquid, n.o.s. (Silver)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III

Water Transportation (IMO/IMDG)

Proper shipping name: RQ, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
Hazard class or division: 9
Identification number: UN 3082
Packing group: III
Marine pollutant: Silver

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory.

TSCA 12 (b) Export Notification: None above reporting de minimis

CERCLA/SARA Section 302 EHS: None above reporting de minimis.
Phenol (CAS# 108-95-2).

CERCLA/SARA Section 311/312: Please refer to the GHS classification in Section 2

CERCLA/SARA Section 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Silver (CAS# 7440-22-4).

CERCLA Reportable quantity: Silver (CAS# 7440-22-4) 1,000 lbs. (454 kg)

California Proposition 65: This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status: Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.

16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: First issue.

Prepared by: Product Safety and Regulatory Affairs

Issue date: 02/02/2026

DISCLAIMER: The data contained herein are furnished for information only and are believed to be reliable. However, Henkel Corporation and its affiliates ("Henkel") does not assume responsibility for any results obtained by persons over whose methods Henkel has no control. It is the user's responsibility to determine the suitability of Henkel's products or any production methods mentioned herein for a particular purpose, and to adopt such precautions as may be advisable for the protection of property and persons against any hazards that may be involved in the handling and use of any Henkel's products. In light of the foregoing, Henkel specifically disclaims all warranties, express or implied, including warranties of merchantability and fitness for a particular purpose, arising from sale or use of Henkel's products. Henkel further disclaims any liability for consequential or incidental damages of any kind, including lost profits.

This Safety Data Sheet has been generated based on OSHA Hazard Communication Standard (29 CFR 1910.1200) and provides information in accordance with U.S. federal law only. No warranty or representation of any kind is given with respect to the substantive or export laws of any other jurisdiction or country. Please confirm that the information provided herein conforms to the substantive export or other law of any other jurisdiction prior to export. Please contact Henkel Product Safety and Regulatory Affairs for additional assistance.