



## Safety Data Sheet according to (EC) No 1907/2006 as amended

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LOCTITE EDAG PF 410 E&C known as ELECTRODAG PF-410 0.4 KG

SDS No. : 364264  
V005.0

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

LOCTITE EDAG PF 410 E&C known as ELECTRODAG PF-410 0.4 KG  
UFI: S38D-UXQ9-920E-D6EK

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
PTF ink

#### 1.3. Details of the supplier of the safety data sheet

Henkel AG & Co. KGaA  
Henkelstr. 67  
40589 Düsseldorf

Germany

Phone: +49 211 797 0

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For Safety Data Sheet updates please visit our website [www.mysds.henkel.com](http://www.mysds.henkel.com) or [www.henkel-adhesives.com](http://www.henkel-adhesives.com).

#### 1.4. Emergency telephone number

The Henkel information service also provides an around-the-clock telephone service on phone no.+49-(0)211-797-3350 for exceptional cases.

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Serious eye irritation Category 2

H319 Causes serious eye irritation.

**Toxic to reproduction** Category 2

**H361f Suspected of damaging fertility.**

**Specific target organ toxicity - repeated exposure** Category 2

**H373 May cause damage to organs through prolonged or repeated exposure.**

Acute hazards to the aquatic environment Category 1

H400 Very toxic to aquatic life.

Chronic hazards to the aquatic environment Category 1

H410 Very toxic to aquatic life with long lasting effects.

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:****Contains**Silver  $\geq$  99,9 % Ag in powder ( $>100\text{nm}<1\text{mm}$  )**Signal word:**

Warning

**Hazard statement:**

H319 Causes serious eye irritation.  
H361f Suspected of damaging fertility.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statement:  
Prevention**

P260 Do not breathe mist/vapours.  
P273 Avoid release to the environment.  
P280 Wear eye protection/face protection.

**Precautionary statement:  
Response**

P308+P313 IF exposed or concerned: Get medical advice/attention.

**2.3. Other hazards**

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.  
None if used properly.

Following substances are present in a concentration  $\geq$  the concentration limit for depiction in Section 3 and fulfill the criteria for PBT/vPvB, or were identified as endocrine disruptor (ED):

This mixture does not contain any substances in a concentration  $\geq$  the concentration limit for depiction in Section 3 that are assessed to be a PBT, vPvB or ED.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No. EC Number REACH-Reg No.	Concentration	Classification	Specific Conc. Limits, M-factors and ATEs	Add. Information
Silver $\geq$ 99,9 % Ag in powder ( $>100\text{nm}<1\text{mm}$ ) 7440-22-4 231-131-3 01-2119555669-21	60- < 80 %	Repr. 2, H361f STOT RE 2, H373 Aquatic Acute 1, H400 Aquatic Chronic 1, H410	M acute = 10 M chronic = 10	EU OEL
Carbinol acetate 112-15-2 203-940-1 01-2119966911-29	20- < 40 %	Eye Irrit. 2, H319		

If no ATE values are displayed, please refer to LD/LC50 values in Section 11.  
For full text of the H - statements and other abbreviations see section 16 "Other information".

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

#### Inhalation:

Fresh air, oxygen supply, warmth; seek specialist medical attention.

#### Skin contact:

Immediately wash skin thoroughly with soap and water.

#### Eye contact:

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

In case of adverse health effects seek medical advice.

#### Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

### 4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media:

Fine water spray

Carbon dioxide, foam, powder

#### Extinguishing media which must not be used for safety reasons:

Water jet (solvent-containing product).

### 5.2. Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in fires.

### 5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

#### Additional information:

Cool endangered containers with water spray jet.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Danger of slipping on spilled product.

### 6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

### 6.3. Methods and material for containment and cleaning up

Dispose of contaminated material as waste according to Section 13.

Remove with liquid-absorbing material (sand, peat, sawdust).

#### 6.4. Reference to other sections

See advice in section 8

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Avoid skin and eye contact.  
Ensure that workrooms are adequately ventilated.  
See advice in section 8  
Take measures to prevent the build-up of electrostatic charges.

#### Hygiene measures:

Wash hands before work breaks and after finishing work.  
Do not eat, drink or smoke while working.

#### 7.2. Conditions for safe storage, including any incompatibilities

Ensure good ventilation/extraction.  
Temperatures between + 5 °C and + 30 °C.

#### 7.3. Specific end use(s)

PTF ink

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### Occupational Exposure Limits

Valid for  
Germany

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silver 7440-22-4 [Silver, metallic]		0,1	Time Weighted Average (TWA):	Indicative	ECTLV
Silver 7440-22-4			Short Term Exposure Classification:	Category II: substances with a resorptive effect.	TRGS 900
Silver 7440-22-4		0,1	Exposure limit(s):	8	TRGS 900

**Predicted No-Effect Concentration (PNEC):**

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (freshwater)		0,00004 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	aqua (marine water)		0,00086 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sewage treatment plant (STP)		0,025 mg/l				
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (freshwater)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	sediment (marine water)				438,13 mg/kg		
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Air						no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Soil				1,41 mg/kg		
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	aqua (freshwater)		0,11 mg/l				
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	aqua (marine water)		0,01 mg/l				
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	aqua (intermittent releases)		1,1 mg/l				
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	Soil				0,0448 mg/kg		
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	sediment (freshwater)				0,4748 mg/kg		
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	sediment (marine water)				0,04748 mg/kg		
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	sewage treatment plant (STP)		10 mg/l				

**Derived No-Effect Level (DNEL):**

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	Workers	inhalation	Long term exposure - systemic effects		0,1 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	inhalation	Long term exposure - systemic effects		0,04 mg/m3	no hazard identified
Silver >= 99,9 % Ag as powder (>100nm<1mm ) classified for environment 7440-22-4	General population	oral	Long term exposure - systemic effects		1,2 mg/kg	no hazard identified
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	Workers	inhalation	Long term exposure - systemic effects		10,45 mg/m3	
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	Workers	dermal	Long term exposure - systemic effects		1,48 mg/kg	
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	General population	inhalation	Long term exposure - systemic effects		2,6 mg/m3	
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	General population	dermal	Long term exposure - systemic effects		0,75 mg/kg	
2-(2-Ethoxyethoxy)ethyl acetate 112-15-2	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	

**Biological Exposure Indices:**

None

**8.2. Exposure controls:****Engineering controls:**

Ensure good ventilation/suction at the workplace.

**Respiratory protection:**

In case of aerosol formation, we recommend wearing of appropriate respiratory protection equipment with ABEK P2 filter (EN 14387).

This recommendation should be matched to local conditions.

**Hand protection:**

Chemical-resistant protective gloves (EN 374). Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; >= 0.7 mm thickness) Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374): Isobutylene-isoprene rubber (IIR; >= 0.7 mm thickness) This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Protective eye equipment should conform to EN166.

Protective goggles

**Skin protection:**

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Suitable protective clothing

**Advices to personal protection equipment:**

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Delivery form	liquid
Colour	Silver
Odor	Solvent
Physical state	liquid
Melting point	Not applicable, Product is a liquid
Solidification temperature	< 0 °C (< 32 °F)
Initial boiling point	> 100 °C (> 212 °F)
Flammability	The product is not flammable.
Explosive limits	Not applicable, The product is not flammable.
Flash point	> 93 °C (> 199.4 °F); no method / method unknown
Auto-ignition temperature	> 200 °C (> 392 °F)
Decomposition temperature	Not applicable, Forms explosive mixtures with air on intense heating. Formation of peroxides possible. A range from app. 15 Kelvin below the flash point is to be rated as critical.
pH	Not applicable, Product is non-soluble (in water).
Viscosity (kinematic) (20 °C (68 °F); )	> 5.000 mm <sup>2</sup> /s
Viscosity, dynamic (Brookfield; Instrument: RVT; 20 °C (68 °F); speed of rotation: 20 min-1)	10.000 - 25.000 mPa.s no method / method unknown
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Partition coefficient: n-octanol/water	Not applicable
Vapour pressure (20 °C (68 °F))	Mixture < 1 hPa
Density (25 °C (77 °F))	2,5 g/cm <sup>3</sup> no method / method unknown
Relative vapour density: (20 °C)	> 1
Particle characteristics	Not applicable Product is a liquid

### 9.2. Other information

Other information not applicable for this product

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

None if used for intended purpose.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

No decomposition if used according to specifications.

### 10.5. Incompatible materials

None if used properly.

### 10.6. Hazardous decomposition products

None if used for intended purpose.

In case of fire toxic gases can be released.

**SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute oral toxicity:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Carbinol acetate 112-15-2	LD50	11.000 mg/kg	rat	not specified

**Acute dermal toxicity:**

Prolonged or repeated skin contact with silver and its salts may cause a blue-gray discoloration of the skin and mucous membranes that is irreversible (Argyria).

Hazardous substances CAS-No.	Value type	Value	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Carbinol acetate 112-15-2	LD50	15.281 mg/kg	rabbit	not specified

**Acute inhalative toxicity:**

No data available.

**Skin corrosion/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Carbinol acetate 112-15-2	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Serious eye damage/irritation:**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
Carbinol acetate 112-15-2	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

**Respiratory or skin sensitization:**

No data available.



**Germ cell mutagenicity:**

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	negative	in vitro mammalian cell micronucleus test	with and without		OECD Guideline 487 (In vitro Mammalian Cell Micronucleus Test)

**Carcinogenicity**

No data available.

**Reproductive toxicity:**

No data available.

**STOT-single exposure:**

No data available.

**STOT-repeated exposure:**

No data available.

**Aspiration hazard:**

No data available.

**11.2 Information on other hazards**

not applicable

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains / surface water / ground water.

**12.1. Toxicity****Toxicity (Fish):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	LC50	0,0012 mg/l	96 h	Pimephales promelas	other guideline:
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00019 mg/l	217 d	Salmo trutta	OECD Guideline 210 (fish early lite stage toxicity test)
Carbinol acetate 112-15-2	LC50	110 mg/l	96 h	Pimephales promelas	other guideline:

**Toxicity (aquatic invertebrates):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC50	0,00022 mg/l	48 h	Daphnia magna	other guideline:
Carbinol acetate 112-15-2	EC50	> 100 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

**Chronic toxicity (aquatic invertebrates):**

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	NOEC	0,00032 mg/l	21 d	Daphnia magna	EPA OPPTS 850.1300 (Daphnid Chronic Toxicity Test)

**Toxicity (Algae):**

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Value type	Value	Exposure time	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	EC10	0,00016 mg/l	15 d	other:	other guideline:
Carbinol acetate 112-15-2	EC50	> 100 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

#### Toxicity (microorganisms):

No data available.

### 12.2. Persistence and degradability

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
Carbinol acetate 112-15-2	readily biodegradable	aerobic	100 %	28 day	OECD Guideline 301 C (Ready Biodegradability: Modified MITI Test (I))

### 12.3. Bioaccumulative potential

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	Bioconcentration factor (BCF)	Exposure time	Temperature	Species	Method
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	70	42 d	20 °C	Cyprinus carpio	other guideline:

### 12.4. Mobility in soil

No data available.

### 12.5. Results of PBT and vPvB assessment

The table below presents the data of the classified substances present in the mixture.

Hazardous substances CAS-No.	PBT / vPvB
Silver >= 99,9 % Ag in powder (>100nm<1mm ) 7440-22-4	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Carbinol acetate 112-15-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

### 12.6. Endocrine disrupting properties

not applicable

### 12.7. Other adverse effects

The product contains organic solvents which are insoluble in water. According to the requirements of the ATV regulations for the discharge of wastewater from commercial and industrial plant, organic solvents which are immiscible with water can only be discharged to an extent which corresponds to their solubility in water. The local discharge regulations take precedence.

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

**Product disposal:**

In consultation with the responsible local authority, must be subjected to special treatment.

**Waste code**

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

080312

**SECTION 14: Transport information****14.1. UN number or ID number**

ADR	3082
RID	3082
ADN	3082
IMDG	3082
IATA	3082

**14.2. UN proper shipping name**

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (Silver)
IATA	Environmentally hazardous substance, liquid, n.o.s. (Silver)

**14.3. Transport hazard class(es)**

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	Environmentally Hazardous
RID	Environmentally Hazardous
ADN	Environmentally Hazardous
IMDG	Marine Pollutant
IATA	Environmentally Hazardous

**14.6. Special precautions for user**

ADR	not applicable
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	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), A197 (IATA), 2.10.2.7 (IMDG), NZ 4.3(10) may be applied, which can result in a deviation from the transport classification for packed goods.

#### 14.7. Maritime transport in bulk according to IMO instruments

not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 2024/590):	Not applicable
Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):	Not applicable
Persistent organic pollutants (Regulation (EU) 2019/1021):	Not applicable
VOC content (2010/75/EU)	25,4 %

#### National regulations/information (Germany):

WGK:	WGK 3: highly hazardous to water (Ordinance on facilities for handling substances that are hazardous to water (AwSV) ) Classification according to AwSV, Annex 1 (5.2)
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Storage class according to TRGS 510: 10

#### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H319 Causes serious eye irritation.  
H361f Suspected of damaging fertility.  
H373 May cause damage to organs through prolonged or repeated exposure.  
H400 Very toxic to aquatic life.  
H410 Very toxic to aquatic life with long lasting effects.

ED:	Substance identified as having endocrine disrupting properties
EU OEL:	Substance with a Union workplace exposure limit
EU EXPLD 1:	Substance listed in Annex I, Reg (EC) No. 2019/1148
EU EXPLD 2	Substance listed in Annex II, Reg (EC) No. 2019/1148
SVHC:	Substance of very high concern (REACH Candidate List)
PBT:	Substance fulfilling persistent, bioaccumulative and toxic criteria
PBT/vPvB:	Substance fulfilling persistent, bioaccumulative and toxic plus very persistent and very bioaccumulative criteria
vPvB:	Substance fulfilling very persistent and very bioaccumulative criteria

### Further information:

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