



Revision Number: 005.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name: LOCTITE ECI 8001 E&C BULK **IDH number:** 1752648
Product type/use: PTF ink **Region:** United States
Restriction of Use: None identified **Contact information:**
Company address: Henkel Corporation Telephone: +1 (860) 571-5100
 One Henkel Way MEDICAL EMERGENCY Phone: Poison Control Center
 Rocky Hill, Connecticut 06067 1-877-671-4608 (toll free) or 1-303-592-1711
 TRANSPORT EMERGENCY Phone: CHEMTREC
 1-800-424-9300 (toll free) or 1-703-527-3887
 Internet: www.henkelna.com

This product contains one or more components that are exempt from listing on the U. S. Toxic Substances Control Act (TSCA) inventory because a polymer exemption has been granted in accordance with 40 CFR 723.250.

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW
 NOT CLASSIFIED. READ ENTIRE SAFETY DATA SHEET.

HAZARD CLASS	HAZARD CATEGORY
None	None

PICTOGRAM(S)
None

Precautionary Statements

Prevention: Not prescribed
Response: Not prescribed
Storage: Not prescribed
Disposal: Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Butoxyethyl acetate	112-07-2	30 - 60
Carbon black - Nano	1333-86-4	5 - 10
Graphite	7782-42-5	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

4. FIRST AID MEASURES

Inhalation: Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.

Skin contact: Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.

Eye contact:	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
Ingestion:	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
Symptoms:	See Section 11.

5. FIRE FIGHTING MEASURES

Extinguishing media:	Water spray (fog), foam, dry chemical or carbon dioxide.
Special firefighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
Unusual fire or explosion hazards:	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
Hazardous combustion products:	Oxides of carbon. Toxic fumes. Irritating vapors.

6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

Environmental precautions:	Do not allow product to enter sewer or waterways.
Clean-up methods:	Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Scrape up spilled material and place in a closed container for disposal.

7. HANDLING AND STORAGE

Handling:	Use only with adequate ventilation. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.
Storage:	For safe storage, store between 0 °C (32°F) and 50 °C (122°F) Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Butoxyethyl acetate	20 ppm TWA	None	None	None
Carbon black - Nano	3 mg/m ³ TWA Inhalable fraction.	3.5 mg/m ³ PEL 5 mg/m ³ TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m ³ TWA Total dust.	None	None
Graphite	2 mg/m ³ TWA Respirable fraction.	5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust. 5 mg/m ³ PEL Respirable fraction. 15 mg/m ³ PEL Total dust.	None	None

Engineering controls:	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
Respiratory protection:	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
Eye/face protection:	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
Skin protection:	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Solid
Color:	Black
Odor:	Acetate
Odor threshold:	Not available.
pH:	Not applicable, Product is non-soluble (in water).
Vapor pressure:	0.39 mbar (20 °C (68°F))
Boiling point/range:	186 °C (366.8 °F)
Melting point/ range:	20 - 25 °C (68°F - 77°F)
Specific gravity:	1
Vapor density:	Not applicable, Product is a solid.
Flash point:	71 °C (159.8 °F) Closed cup
Flammable/Explosive limits - lower:	Not available.
Flammable/Explosive limits - upper:	Not available.
Autoignition temperature:	Not available.
Flammability:	The product is not flammable.
Evaporation rate:	Not available.
Solubility in water:	Insoluble
Partition coefficient (n-octanol/water):	Not available.
VOC content:	51.4 %
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable under normal conditions of storage and use.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Oxides of carbon. Toxic fumes. Irritating vapors.
Incompatible materials:	Strong oxidizing agents. Strong acids and strong bases.
Reactivity:	Not available.
Conditions to avoid:	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects/Symptoms

Inhalation:	May cause respiratory tract irritation. Drowsiness. Dizziness.
Skin contact:	May cause skin irritation.
Eye contact:	May cause eye irritation.
Ingestion:	May cause gastrointestinal tract irritation if swallowed. This product contains nanoparticles. The particle size-related health effects of nanoparticles have not been fully investigated.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Butoxyethyl acetate	Oral LD50 (Rat) = 2,400 mg/kg Oral LD50 (Rat) = 3,000 mg/kg Dermal LD50 (Rabbit) = 1,500 mg/kg	Behavioral, Blood, Bone Marrow, Central nervous system, Irritant, Kidney, Liver, Lung
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg	No Data
Graphite	Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3 Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3	Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butoxyethyl acetate	No	No	No
Carbon black - Nano	No	Group 2B	No
Graphite	No	No	No

12. ECOLOGICAL INFORMATION

Ecological information: Not available.

13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

U.S. Department of Transportation Ground (49 CFR)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

International Air Transportation (ICAO/IATA)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

Water Transportation (IMO/IMDG)

Proper shipping name:	Not regulated
Hazard class or division:	None
Identification number:	None
Packing group:	None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status:	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. This product contains one or more components with a Polymer Exemption in accordance with 40 CFR 723.250.
TSCA 12 (b) Export Notification:	None above reporting de minimis
CERCLA/SARA Section 302 EHS:	None above reporting de minimis.
CERCLA/SARA Section 311/312:	None
CERCLA/SARA Section 313:	This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Butoxyethyl acetate (CAS# 112-07-2).
California Proposition 65:	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

Canada Regulatory Information

CEPA DSL/NDSL Status:	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 3,8,9,11,13

Prepared by: Product Safety and Regulatory Affairs

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