

# Safety Data Sheet



Revision Number: 003.0

Issue date: 04/10/2025

## 1. IDENTIFICATION

**Product name:** LOCTITE ECI 8060HV E&C  
**Product type/** PTF ink  
**Recommended use:**  
**Restriction of Use:** None identified  
**Company address:** Henkel Corporation  
One Henkel Way  
Rocky Hill, Connecticut 06067

**IDH number:** 2456873

**Region:** United States  
**Contact information:**  
Telephone: +1 (860) 571-5100  
MEDICAL EMERGENCY Phone: Poison Control Center  
1-877-671-4608 (toll free) or 1-303-592-1711  
TRANSPORT EMERGENCY Phone: CHEMTREC  
1-800-424-9300 (toll free) or 1-703-527-3887  
Internet: www.henkelna.com

This product contains one or more components that are exempt from listing on the U. S. Toxic Substances Control Act (TSCA) inventory because a polymer exemption has been granted in accordance with 40 CFR 723.250.

## 2. HAZARDS IDENTIFICATION

### EMERGENCY OVERVIEW

**WARNING:** H302 - HARMFUL IF SWALLOWED.

HAZARD CLASS	HAZARD CATEGORY
ACUTE TOXICITY ORAL	4

### PICTOGRAM(S)



### Precautionary Statements

**Prevention:** P264 - Wash affected area thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.

**Response:** P301+P312+P330 - IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

**Storage:** Not prescribed

**Disposal:** P501 - Dispose of contents and/or container according to Federal, State/Provincial and local governmental regulations.

**Other hazards** Not available.

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

## 3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Weight %*
Butoxyethyl acetate	112-07-2	30 - 60
Carbon black - Nano	1333-86-4	5 - 10
Graphite	7782-42-5	5 - 10

\* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

## 4. FIRST AID MEASURES

### First Aid Measures by likely routes of exposure

<b>Inhalation:</b>	Move to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
<b>Skin contact:</b>	Immediately flush skin with plenty of water (using soap, if available). Remove contaminated clothing and footwear. Get medical attention. Wash clothing before reuse. Thoroughly clean shoes before reuse.
<b>Eye contact:</b>	Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Get medical attention.
<b>Ingestion:</b>	DO NOT induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.
<b>Most important symptoms and effects (acute and delayed):</b>	The most important known symptoms and effects, both acute and delayed, are described in Section 11: Toxicological Information.
<b>Indication of any immediate medical attention / special treatment needed:</b>	Not available.

## 5. FIRE FIGHTING MEASURES

<b>Extinguishing media:</b>	Water spray (fog), foam, dry chemical or carbon dioxide.
<b>Improper extinguishing agents:</b>	Not available.
<b>Special firefighting procedures:</b>	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear. In case of fire, keep containers cool with water spray.
<b>Unusual fire or explosion hazards:</b>	Closed containers may rupture (due to build up of pressure) when exposed to extreme heat.
<b>Hazardous combustion products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Oxides of Metals in Section 3. Acids. Acrolein. Alcohols. Aldehydes. Formaldehyde. Hydrogen cyanide. Isocyanates. Toxic and irritating vapors.

## 6. ACCIDENTAL RELEASE MEASURES

Use personal protection recommended in Section 8, isolate the hazard area and deny entry to unnecessary and unprotected personnel.

<b>Environmental precautions:</b>	Do not allow product to enter sewer or waterways.
<b>Clean-up methods:</b>	Remove all sources of ignition. Evacuate and ventilate spill area; dike spill to prevent entry into water system; wear full protective equipment during clean-up. Refer to Section 8 "Exposure Controls / Personal Protection" prior to clean up. Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawdust). Store in a closed container until ready for disposal.

## 7. HANDLING AND STORAGE

<b>Handling:</b>	During use and until all vapors are gone: Keep area ventilated - do not smoke; extinguish all flames, pilot lights, and heaters; turn off stoves, electrical tools and appliances, and any other sources of ignition. Prevent contact with eyes, skin and clothing. Do not breathe vapor and mist. Wash thoroughly after handling. Keep container closed.
<b>Storage:</b>	For safe storage, store between -20 °C (-4°F) and 50 °C (122°F) Keep container tightly closed and in a cool, well-ventilated place away from incompatible materials. Keep away from heat, spark and flame. Protect from direct sunlight.

For information on product shelf life, please review labels on container or check the Technical Data Sheet.

## 8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Employers should complete an assessment of all workplaces to determine the need for, and selection of, proper exposure controls and protective equipment for each task performed.

Hazardous Component(s)	ACGIH TLV	OSHA PEL	AIHA WEEL	OTHER
Butoxyethyl acetate	20 ppm TWA	None	None	None
Carbon black - Nano	3 mg/m3 TWA Inhalable fraction.	3.5 mg/m3 PEL 5 mg/m3 TWA Respirable fraction. 50 MPPCF TWA Total dust. 15 MPPCF TWA Respirable fraction. 15 mg/m3 TWA Total dust.	None	None
Graphite	2 mg/m3 TWA Respirable fraction.	5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust. 5 mg/m3 PEL Respirable fraction. 15 mg/m3 PEL Total dust.	None	None

<b>Engineering controls:</b>	Provide adequate local exhaust ventilation to maintain worker exposure below exposure limits.
<b>Respiratory protection:</b>	Use a NIOSH approved air-purifying respirator if the potential to exceed established exposure limits exists.
<b>Eye/face protection:</b>	Safety goggles or safety glasses with side shields. Full face protection should be used if the potential for splashing or spraying of product exists. Safety showers and eye wash stations should be available.
<b>Skin protection:</b>	Use chemical resistant, impermeable clothing including gloves and either an apron or body suit to prevent skin contact.

## 9. PHYSICAL AND CHEMICAL PROPERTIES

<b>Physical state:</b>	Solid, Paste
<b>Color:</b>	Black
<b>Odor:</b>	Acetate
<b>Odor threshold:</b>	Not available.
<b>pH:</b>	Not applicable, Product is non-soluble (in water).
<b>Vapor pressure:</b>	< 1 hPa (20 °C (68°F))
<b>Boiling point/range:</b>	> 100 °C (> 212°F)
<b>Melting point/ range:</b>	< 0 °C (< 32°F)
<b>Density/Relative density:</b>	1.0
<b>Relative vapor density:</b>	Not applicable, Product is a solid
<b>Flash point:</b>	71 °C (159.8 °F)
<b>Flammable/Explosive limits - lower:</b>	Not available.
<b>Flammable/Explosive limits - upper:</b>	Not available.
<b>Autoignition temperature:</b>	Not available.
<b>Flammability:</b>	The product is not flammable.
<b>Evaporation rate:</b>	Not available.
<b>Solubility:</b>	Insoluble Water
<b>Partition coefficient n-octanol/water (logarithmic value):</b>	Not available.
<b>VOC content:</b>	Not available.
<b>Dynamic viscosity:</b>	13,000 mPa.s
<b>Kinematic viscosity:</b>	Not available.
<b>Particle characteristics:</b>	Not applicable, mixture is a paste.
<b>Decomposition temperature:</b>	Not available.

## 10. STABILITY AND REACTIVITY

<b>Stability:</b>	Stable under normal conditions of storage and use.
<b>Hazardous reactions:</b>	None under normal processing.
<b>Hazardous decomposition products:</b>	Oxides of carbon. Oxides of nitrogen. Oxides of sulfur. Oxides of Metals in Section 3. Acids. Acrolein. Alcohols. Aldehydes. Formaldehyde. Hydrogen cyanide. Isocyanates. Toxic fumes. Irritating vapors.
<b>Incompatible materials:</b>	Strong oxidizing agents. Strong acids and strong bases. Halogenated compounds.
<b>Reactivity:</b>	Not available.
<b>Conditions to avoid:</b>	Keep away from heat, ignition sources and incompatible materials. Protect from direct sunlight.

## 11. TOXICOLOGICAL INFORMATION

**Likely routes of exposure:** Skin, Inhalation, Eyes, Ingestion

### Potential Health Effects/Symptoms

<b>Inhalation:</b>	May cause respiratory tract irritation. May cause central nervous system effects with nausea, dizziness and headache.
<b>Skin contact:</b>	May cause skin irritation.
<b>Eye contact:</b>	May cause eye irritation.
<b>Ingestion:</b>	May cause gastrointestinal tract irritation if swallowed. May be harmful if swallowed.

Hazardous Component(s)	LD50s and LC50s
Butoxyethyl acetate	Oral LD50 (Rat) = 2,400 mg/kg Oral LD50 (Rat) = 3,000 mg/kg Dermal LD50 (Rabbit) = 1,500 mg/kg
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg
Graphite	Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3 Inhalation LC50 (Rat, 4 h) = > 2,000 mg/m3

Hazardous Component(s)	Immediate Health Effects	Delayed Health Effects	Chronic Health Effects
Butoxyethyl acetate	Irritant		Behavioral Blood Bone Marrow Central nervous system Kidney Liver Lung
Carbon black - Nano			
Graphite			Lung

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Butoxyethyl acetate	No	No	No
Carbon black - Nano	Known To Be Human Carcinogen.	Group 2B	No
Graphite	No	No	No

## 12. ECOLOGICAL INFORMATION

**Ecological information:** Not available.

## 13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

**Recommended method of disposal:** Follow all local, state, federal and provincial regulations for disposal.

## 14. TRANSPORT INFORMATION

The transport information provided in this section only applies to the material/formulation itself, and is not specific to any packaging.

### U.S. Department of Transportation Ground (49 CFR)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### International Air Transportation (ICAO/IATA)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

### Water Transportation (IMO/IMDG)

<b>Proper shipping name:</b>	Not regulated
<b>Hazard class or division:</b>	None
<b>Identification number:</b>	None
<b>Packing group:</b>	None

## 15. REGULATORY INFORMATION

### United States Regulatory Information

<b>TSCA 8 (b) Inventory Status:</b>	All components are listed as active or are exempt from listing on the Toxic Substances Control Act (TSCA) inventory. This product contains one or more components with a Polymer Exemption in accordance with 40 CFR 723.250.
<b>TSCA 12 (b) Export Notification:</b>	None above reporting de minimis
<b>CERCLA/SARA Section 302 EHS: CERCLA/SARA Section 311/312: CERCLA/SARA Section 313:</b>	None above reporting de minimis. Please refer to the GHS classification in Section 2 This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Butoxyethyl acetate (CAS# 112-07-2).
<b>California Proposition 65:</b>	This product contains a chemical known in the State of California to cause cancer. This product contains a chemical known to the State of California to cause birth defects or other reproductive harm.

### Canada Regulatory Information

<b>CEPA DSL/NDSL Status:</b>	Contains one or more components listed on the Non-Domestic Substances List. All other components are listed on or are exempt from listing on the Domestic Substances List. Components listed on the NDSL must be tracked by all Canadian Importers of Record as required by Environment Canada. They may be imported into Canada in limited quantities. Please contact Regulatory Affairs for additional details.
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## 16. OTHER INFORMATION

This safety data sheet contains changes from the previous version in sections: 2,7,8,9,11

**Prepared by:** Product Safety and Regulatory Affairs

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